

# SELLEYS 655 FC CRYSTAL CLEAR

## Description

Selleys 655FC is a premium 100% clear flexible adhesive and sealant powered by Selleys advanced hybrid technology. Offering a very broad primerless adhesion property with crystal clear finish, 655FC is able to withstand both indoor and outdoor conditions. Once cured, it provides superior strength with instant grab. It can also be applied to wet or damp surfaces with excellent adhesion. It is fast curing, non-yellowing, paintable, non-sagging, suitable in vertical or overhead joints up to 20mm wide. It is also a low VOC, solvent and isocyanate free product

## Product Information

Packaging	Size	Colour
Cartridge	290mL	Clear

## Uses

- For sealing, bonding and filling
- Suitable for wet or dry surfaces
- For interior/exterior applications
- Suitable for use on concrete, timber, metal, cement sheeting, brick, plaster, ceramic tiles, fiberglass and most plastics<sup>#</sup> and most other surfaces.

## Technical Features

- Superior strength & instant grab
- No primer required
- Long lasting flexibility
- Fast curing
- Adhesion to wet surfaces
- Better extrudability (>5°C)
- Better Curing (>5°C)
- Indoor/outdoor
- Paintable
- Low VOC\*\*
- Non-bubbling

- Non-slumping

## Technical Details

Property	Typical Result
<b>Technology</b>	Moisture curing silyl-modified polymer (SMP)
<b>Colour</b>	Clear
<b>Density</b>	~1.06 g/mL
<b>Application Temperature</b>	5 to 35°C
<b>Tooling Time (23°C, 50% R.H.)</b>	~25minutes
<b>Skin Time (23°C, 50% R.H.)</b>	45 to 55minutes
<b>Cure Rate (23°C, 50% R.H.)</b>	~3mm/24hrs
<b>Slump</b>	0 mm
<b>Tensile Strength (DIN 53504)</b>	1 ± 0.1MPa
<b>Shore A Hardness</b>	30 ± 5
<b>Elongation at Break (DIN 53504)</b>	~130%
<b>Modulus at 100% Elongation (DIN 53504)</b>	1.0 ± 0.1MPa
<b>Service Temperature</b>	0 to 70°C
<b>VOC Content</b>	~35g/L
<i>Indicative data only, not intended for preparation of specifications.</i>	

## Approvals/Standards

\*\*Meets GBCA VOC limits for general purpose and architectural sealants.

## Surface Preparation

Ensure surface is clean, dry and free from dust, grease, old or crumbling sealant.

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## Directions for Use

- Cut tip and attach nozzle. Insert into caulking gun.
- Cut nozzle to required size.
- Apply product, ensuring it is forced into the joint, with good contact to surfaces.
- Tool with a soapy solution before skinning occurs.

## Tips

- For neater joints, mask sides before applying sealant.
- Remove tape before sealant skins.

## Clean Up

- Uncured product may be removed with mineral turps.
- Cured product can be removed by scraping or sanding or with the help of Silicone Remover.

## Storage

- Store in cool, dry conditions below 30°C.
- Use within 6 months of opening.

## Limitations

- Cannot be painted with solvent based paints. If required, paint with a water-based paint first.
- Not for permanent water immersion or below water-line use.
- #Not for Polyethylene, Polypropylene or Teflon.

## Warnings, First Aid and Shipping Information

This information can be located on the product SDS found through our website – [www.selleys.com](http://www.selleys.com)